

Description	UNIT	AY110		
INJECTION UNIT				
Shot volume	Cm ³	145	183	226
Shot weight(ps)	g	132	167	206
Shot weight(ps)	司)	4.7	5.9	7.3
Screw diameter	mm	32	36	40
Injection pressure	Mpa	240	189	153
Injection rate	g/sec	88	111	137
ScrewL/D ratio		22.5	20	18
Screw stroke	mm	180		
Screw speed(stepless)	Rpm	0~230		
CLAMPING UNIT				
Clamping force	ton	110		
Opening stroke	mm	350		
Platen size	mmxmm	530X480		
Space between tie bars	mmxmm	420X370		
Max.daylight	mm	750 以上技		
Mold Thickness (min.-max.)	mm	150-400 eser		
Hydraulic ejection stroke	mm	110		
Hydraulic ejection force	ton	4.5		
Ejector pin	Unit	5		
POWER UNIT				
Hydraulic system pressure	Mpa	17.5		
Pump motor	Kw	11		
Servo Drive Power	KW	15		
Heating capacity	Kw	7		
zones	Unit	4		
Oil tank capacity	L	150		
Machine dimensions	mxmxm	4.5X1.2X1.8		
Machine weight	ton	3.7		