

Description	UNIT	AY150		
INJECTION UNIT				
Shot volume	Cm ³	216	277	318
Shot weight(ps)	g	196	252	289
Shot weight(ps)	kg)	7.7	9.4	10.8
Screw diameter	mm	38	42	45
Injection pressure	Mpa	215	174	137
Injection rate	g/sec	98	120	152
ScrewL/D ratio		23.2	21	19.6
Screw stroke	mm	210		
Screw speed(stepless)	Rpm	0~230		
Clamping force	ton	150		
Opening stroke	mm	400		
Platen size	mmxmm	660X610		
Space between tie bars	mmxmm	470X420		
Max.daylight	mm	870		
Mold Thickness (min.-max.)	mm	160-470		
Hydraulic ejection stroke	mm	130		
Hydraulic ejection force	ton	4.5		
Ejector pin	Unit	5		
Hydraulic system pressure	Mpa	17.5		
Pump motor	Kw	13		
Servo Drive Power	KW	15		
Heating capacity	Kw	8		
zones	Unit	4		
Oil tank capacity	L	180		
Machine dimensions	mxmxm	4.97X1.3X1.95		
Machine weight	ton	4.5		